

Water cooled water chillers

## High energy efficiency

Compact and quiet

Scroll compressors

High-efficiency brazed-plate

heat exchangers

CIAT self-adjusting

electronic control













Cooling capacity: 200 to 700 kW Heating capacity: 230 to 800 kW

### USE

The new generation of **DYNACIAT POWER TM** water cooled water chillers offers an optimal solution for all heating or process cooling applications.

These units are designed to be installed in machine rooms that are protected against freezing temperatures and inclement weather.

The new range has been optimised to use ozone-friendly HFC R410A refrigerant. The use of this refrigerant guarantees compliance with the most demanding requirements for environmental protection and increased seasonal energy efficiency.

### RANGE

### DYNACIAT POWER TM LG series

Cooling-only or heating-only models with water cooled condenser.

The design of the DYNACIAT POWER TM LGP series heat pump range is identical to that of the DYNACIAT POWER TM LG series. These machines provide solutions for the most diverse heating problems.

They can also be used in cooling mode by reversing the cycle on the hydraulic circuits.

Acoustic configuration:

- a STANDARD version
- b LOW NOISE version. Compressor casing
- c XTRA LOW NOISE version. Casing with compressor acoustic insulation



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## **DESCRIPTION**

The DYNACIAT POWER TM LG series units are monoblock machines supplied as standard with the following components:

- Hermetic SCROLL compressors,
- Chilled water evaporator with brazed plates,
- Hot water condenser with brazed plates,
- Electrical power and remote control cabinet:
  - 400V-3ph-50Hz (+10%/-10%) general power supply + earth,
  - Transformer fitted as standard on the machine for supplying the remote control circuit with 230V-1ph-50Hz,
- CIAT CONNECT2 electronic control module.

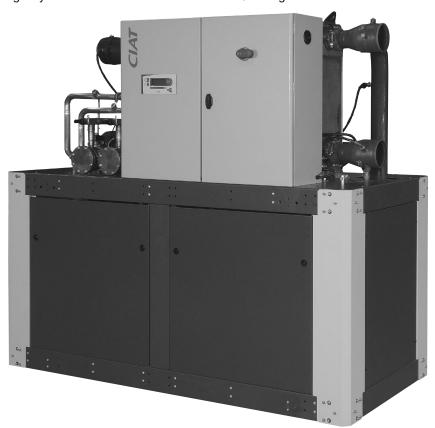
The entire DYNACIAT POWER TM range complies with the following EC directives and standards:

- Machinery directive 2006/42/EC, modified
- Electromagnetic compatibility directive 2014/30/EU, modified
- EMC Immunity and Emissions EN 61800-3 "C3"
- Low voltage directive 2014/35/EU, modified
- RoHS 2011/65/EU
- Pressure equipment directive (PED) 2014/68/EU
- Machinery directive EN-60-204-1
- Refrigeration systems and heat pumps EN 378-2

### **DESCRIPTION**

LG > Cooling only version 1200 > Unit size

P > Heating only version V > R410A refrigerant



LG models 700V to 1600V Xtra Low Noise Version



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### **DESCRIPTION OF THE MAIN COMPONENTS**

#### Compressors

- Hermetic SCROLL type.
- Built-in electric motor, cooled by intake gases.
- Motor protected by internal winding thermostat.
- Placed on anti-vibration mounts.

#### Evaporator

- Brazed-plate exchanger.
- Stainless steel plates.
- Plate patterns optimised for high efficiency.
- Armaflex thermal insulation.

#### Condenser

- Brazed-plate exchanger.
- Stainless steel plates.
- Plate patterns optimised for high efficiency.

#### Refrigerating accessories

- Dehumidifier filters with rechargeable cartridges.
- Hygroscopic sight glasses.
- Solenoid valves on refrigerant lines (700V to 1200V models).
- Thermostatic expansion valves (700V to 1000V models).
- Electronic expansion valves (1100V to 2400V models).

#### Regulation and safety instruments

- High and low pressure sensors.
- High pressure safety valves.
- Water temperature control sensors.
- Evaporator antifreeze protection sensor.
- Factory-fitted evaporator water flow controller.

#### Electrics box

- IP 21.
- 400V-3Ph-50 Hz power supply + Earth (+10%/-10%).
- Disconnect switch with handle on front.
- Control circuit transformer.
- Circuit breaker for compressor motor.
- Contact switches for compressor motor.
- CONNECT2 microprocessor-controlled electronic control module.
- Wire numbering.
- Marking of the main electrical components.
- RAL 7035.

### ■ CONNECT2 electronic control module

The CIAT electronic control module performs the following main functions:

- Regulation of the chilled or hot water temperature
- Regulation of the water temperature based on the outdoor temperature (water law).
- Regulation for low temperature energy storage.
- Second setpoint management.
- Complete management of compressors with start-up sequence, metering and runtime balancing.
- Self-adjusting and proactive functions with adjustment of parameters on drift control.
- In-series staged capacity-reduction system on compressors based on cooling and heating demands.
- Management of compressor short cycle protection.
- Management of the machine operation limit according to outdoor temperature.
- Operating and fault status diagnostics.

- Management of a fault memory allowing a log of the last 20 incidents to be accessed, with operating readings taken when the fault occurs.
- Master/slave management of the two machines in parallel with runtime balancing and automatic changeover if a fault occurs on one machine.
- Machine time schedule.
- Display and access to the operating parameters via a multilingual LCD screen with 4 lines of 24 characters.

### Remote management

CONNECT2 is equipped as standard with an RS485 serial port offering a range of remote management, monitoring and diagnostic options via the communication bus.

Several contacts are available as standard which enable the DYNACIAT POWER TM to be controlled remotely by wired link:

- Automatic operation control: when this contact is open, the machine stops.
- Setpoint 1/setpoint 2 selector: when this contact is closed, a second cooling setpoint is activated (energy storage mode, for example).
- Heating/cooling operating mode selection: this input switches from one operating mode to another.

Contact closed = heating mode.

Contact open = cooling mode.

- Setpoint adjustable via 4-20 mA signal: this input is used to adjust the setpoint in heating or cooling mode.
- Compressor load shedding: closing the contact(s) concerned allows the power or refrigerating consumption of the machine to be limited by stopping one or more compressors.
- Water pump 1 and 2 control: these outputs control the switches for one or two water pumps.
- Fault reporting: this contact indicates the presence of a major fault which has caused one or both refrigerating circuits to stop.

### Power control

In-series staged power control system on the compressors:

- 4 stages for 700V to 1600V models.
- 6 stages for 1800V and 2400V models.
- 8 stages for 2100V models.

### Casing

Casing made from RAL 7024 and RAL 7035 painted panels.



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### **DESCRIPTION OF THE MAIN COMPONENTS**



# BluEdge® Digital, the CIAT supervision solution

BluEdge® Digital is a remote supervision solution dedicated to monitoring and controlling several CIAT machines in real time.

### **Advantages**

- Access to the operating trend curves for analysis
- Improved energy performance
- Improved availability rate for the machines

#### **Functions**

BluEdge® Digital will send data in real time to the supervision website.

The machine operating data can be accessed from any PC, smartphone or tablet.

Any event can configured to trigger a mail alert.

Parameters monitored:

- Overview
- Control panel for the controllers
- Events
- Temperature curves

Monthly and annual reports are available to analyse:

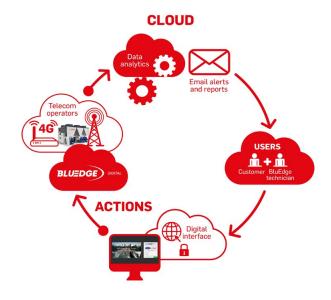
 The performance and operation of the machine Example: operating curves and time, number of compressor start-ups, events, preventive maintenance actions to be performed, etc.

Incidents such as a drift in the measurements on a temperature sensor, incorrectly set control parameters, or even incorrect settings between one compressor stage and the other, are immediately detected, and the corrective actions put in place.

### **Equipment**

This kit box be used on both machines which are already in use (existing inventory), or on new machines.

1 transportable cabinet

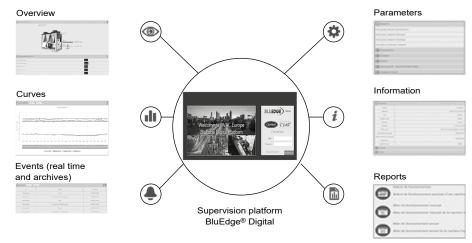


### Contents of the box (avalable in 230v and 400v)

- 1 GPRS / 4G LTE-M modem
- 1 SIM SMART card
- 1 24 VDC power supply
- 1 power protection device
- 1 GSM antenna
- Rail mounting
- Enclosed casing to protect the equipment during transport
- Packing box for cable routing (bus, power supply)

### Compatibility

Up to five machines per box





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## STANDARD EQUIPMENT/AVAILABLE OPTIONS

DYNACIAT POWER TM LG	700V to 2400V
Low-temperature glycol/water mix (0°C to -12°C)	•
Safety switch	•
Control circuit transformer	•
Electrical cabinet wire numbers	•
RS485 communication interface	•
Water flow controller	•
Master/slave control of two machines	•
ETHERNET gateway MODBUS	•
Electronic expansion valve (1)	<b>A</b>
Low Noise version (compressor casing)	<b>A</b>
Xtra Low Noise version (compressor casing with acoustic insulation)	<b>A</b>
Compressor intake shut-off valves	<b>A</b>
Soft start	<b>A</b>
Electrical energy meter	<b>A</b>
Water filter on evaporator and condenser	•
Phase controller (reversal, loss, asymmetry)	I
Anti-vibration mounts	I
Flanged connections	I
Flexible hydraulic couplings on evaporator and condenser	I
Relay board with dry contacts	I
LONWORKS/BACNET gateway	ı
Outdoor temperature sensor	I

- Supplied as standard
- ▲ Factory-mounted option
- Option supplied as a kit
- (1) Standard equipment for 1100V to 2400V models



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### **TECHNICAL SPECIFICATIONS**

DYNACIAT POWER TM LG			700V	800V	900V	1000V	1100V	1200V	1400V	1600V	1800V	2100V	2400V
Heating								,					
Standard unit	SCOP 30/35°C	kW / kW	5,30	5,53	5,45	5,47	5,43	5,49	5,49	5,48	5,44	5,46	5,24
Seasonal energy HA1	ηs heat <sub>30/35°C</sub>	%	204	213	210	211	209	212	212	211	210	211	202
efficiency**	P <sub>rated</sub>	kW	246	293	335	384	419	463	530	593	687	795	876
Cooling													
Standard unit	Net cooling capacity	kW	203	242	278	320	348	382	439	495	574	651	703
Full load CA1 performances*	Net power input	kW	49	56	64	71	79	86	97	108	125	145	165
portormanioos	EER	kW / kW	4,18	4,32	4,33	4,50	4,42	4,42	4,55	4,60	4,60	4,49	4,27
Standard unit Seasonal energy efficiency**	SEPR <sub>-2/-8°C</sub> Process medium temp ***	kWh/ kWh	3,89	4,03	3,87	4,18	3,97	4,16	4,41	4,47	4,51	4,54	4,69
Standard unit Seasonal energy efficiency**	SEER <sub>12/7°C</sub> Comfort Low temp.	kW / kW	5,22	5,47	5,48	5,42	5,41	5,31	5,34	5,24	5,35	5,23	4,86
Standard unit	Lw / Lp <sup>(1)</sup>	dB(A)	89/57	90/58	90/58	89/57	90/58	91/59	95/63	96/64	93/61	95/63	97/65
Unit + Low Noise option	Lw / Lp <sup>(1)</sup>	dB(A)	84/52	85/53	85/53	86/54	87/55	88/56	90/58	91/59	89/57	90/58	91/59
Unit + Xtra Low Noise	Lw / Lp <sup>(1)</sup>	dB(A)	79/47	80/48	80/48	80/48	81/49	82/50	85/53	86/54	85/53	86/54	87/55
Refrigerating circuit						_	_					_	
Refrigerant (GWP)							R410	(GWP=	2088)				_
Number			2										
Refrigerant circuit 1		kg	13,5	15,5	16,4	17	19,7	21,3	21,5	23	31	33	34
Refrigerant circuit 2	kg	14	15	16,4	17,2	19,7	21,3	21	22	31	34	34	
Tonne of CO <sub>2</sub> equivalent		TCO <sub>2</sub> Eq	57,42	63,68	68,49	71,41	82,27	88,95	88,74	93,96	129,46	139,9	141,98
Compressor						_	_					-	
Туре						Her	metic S	CROLL	- 2900	rpm		-	
Number			4 6										
Start-up mode							Direct	n line in	series				
		Number of stages	6	4	6	4	6	4	6	4	6	8	6
Capacity control		%	100- 78- 71-50- 28-21- 0	100- 75- 50-25- 0	100- 78- 71-50- 28-21- 0	100- 75- 50-25- 0	100- 78- 71-50- 28-21- 0	100- 75- 50-25- 0	100- 78- 71-50- 28-21- 0	100- 75- 50-25- 0	100- 83- 66-50- 33-16- 0	100- 84- 66-48- 36-30- 18-15- 0	100- 83- 66-50- 33-16- 0
Type of oil for R410A				Polyole	ster PO	E 160S	Z (32cP	)	Poly	olester	POE 31	MAF (32	2cst)
Oil capacity per circuit		I	6,7 + 6,7	6,7 + 6,7	6,7 + 6,7	6,7 + 6,7	6,7 + 7,2	7,2 + 7,2	6,3 + 6,3	6,3 + 6,3	3 x 6,3	3 x 6,3	3 x 6,3
Evaporator													
Type/Number						Braz	zed-plat	e heat e	xchang	er/ 1			
Water capacity		1	20	23	26	29	32	37	50	57	64	7	7
Hydraulic connection		Ø	VICTA	AULIC E	N100		VICTA	AULIC D	N125		VICT	AULIC [	N150
Max. pressure, water end		bar						10 bars					
Min/max water flow rate		m³/h	22 / 70	26 / 81	29 / 92	33 / 105	35 / 113	38 / 124	44 / 137	51 / 151	61 / 150	68 / 150	74 / 150

In accordance with standard EN14511-3:2018. \*\*

In accordance with standard EN14825:2018, average climate

With EG 30%.

Heating mode conditions: Water heat exchanger water entering/leaving temperature 30°C/35°C, outside air temperature tdb/twb = 7°C db/6°C wb, evaporator fouling factor 0 m². k/W. HA1

CA1 Cooling mode conditions: evaporator water inlet/outlet temperature 12 °C/7 °C, outdoor air temperature 35 °C, evaporator fouling factor 0 m². k/W

Πs heat  $_{30/35^{\circ}\mathrm{C}}$  & SCOP  $_{30/35^{\circ}\mathrm{C}}$  SEER 12/7 $^{\circ}\mathrm{C}$ Values in bold comply with Ecodesign Regulation (EU) No. 813/2013 for Heating applications.

Values calculated according to EN14825:2018.

Values in bold comply with Ecodesign Regulation (EU) No. 2015/1095 for Process application

Lw: overall power level in accordance with standard ISO3744

Lp: overall pressure level at 10 metres in a free field calculated using the formula Lp=LW-10logS



SEPR <sub>-2/-8°C</sub>

Eurovent certified values





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## **TECHNICAL SPECIFICATIONS**

DYNACIAT POWER TM LG		700V	800V	900V	1000V	1100V	1200V	1400V	1600V	1800V	2100V	2400V	
Water condenser							ļ						
Type/ Number					Braz	ed-plat	e heat e	xchang	er/ 1				
Water capacity	I	23	26	29	32	37	40	55	61	73	77	77	
Hydraulic connection	Hydraulic connection Ø					VICTA	AULIC E	N125	,	VICTA	AULIC E	IC DN150	
Max. pressure, water end	bar		10 bars										
Min/max water flow rate	m <sup>3</sup> /h	19/ 64	22/ 74	25/ 84	28/ 95	31/ 103	33/ 112	38/ 129	43/ 143	52/ 150	59/ 150	66/ 163	
Dimensions			`			`							
Length	mm			20	99	24	.99						
Width	mm						996						
Height	mm			18	69			18	87		1970		
Weight													
Weight (empty)	kg	1044	1156	1189	1312	1363	1425	1613	1708	2284	2376	2418	
Weight in operation	kg	1088	1205	1246	1378	1436	1510	1713	1818	2472	2588	2637	
Max. storage temperature	°C						+50°C						

## **ELECTRICAL DATA**

DYNACIAT POWER TM LG	700V	800V	900V	1000V	1100V	1200V	1400V	1600V	1800V	2100V	2400V	
COMPRESSOR												
Voltage	V	400V - 3Ph - 50Hz (+10/- 10%)										
Maximum nominal current	Α	140	160	182	205	218	232	266	295	356	399	443
Starting current (1)	Α	316	334	391	414	480	494	586	615	607	720	763
Starting current with Soft Start option (1)	Α	230	248	287	310	352	366	429	458	483	562	605
REMOTE CONTROL AUXILIARY CIRC	CUIT											
Voltage	V	230V - 1Ph - 50Hz (+10/- 10%)										
Maximum nominal current	Α		0,8 1,3									
Transformer capacity	VA		160 250									
Machine protection rating	IP 21											

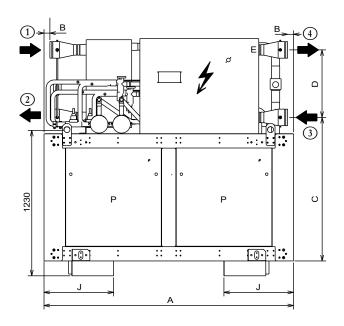
<sup>(1)</sup> Starting current of largest compressor + maximum current of other compressors under full load Cable selection nominal current = sum of maximum nominal currents in above tables

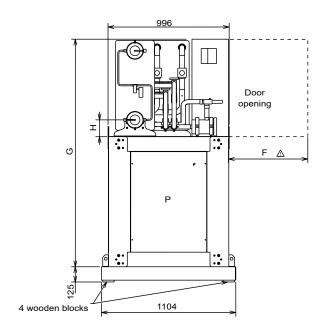


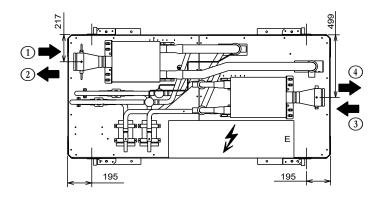
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## **DIMENSIONS**

### 700V to 1600V models







- E Electrical connection on the side
- P Noise insulation panels option

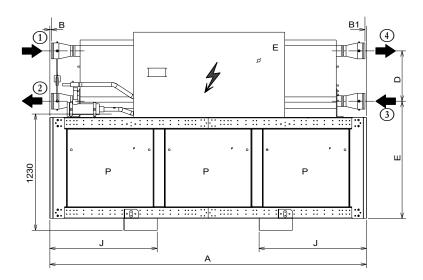
	Dimensions (mm)										Hot water		Weig	ht (kg)		
Models	A	В	С	D	F	G	н	J	Input 1	Outlet 2	Input 3	Outlet 4	empty	in operation		
700V								585	VICTAULIC DN 100		VICTAULIC DN 100		1044	1088		
800V				568	1000	1869	137						1156	1205		
900V	2099	49	1207										1189	1246		
1000V	2099	49	1207										1312	1378		
1100V														1363	1436	
1200V									VICTAULIC DN 125		VICTAULIC DN 125		1425	1510		
1400V	2499	60	1240	532	600	4007	470	745		120	DIV	120	1613	1713		
1600V	2499	- 60	1240	552	600	1887	170	715							1708	1818

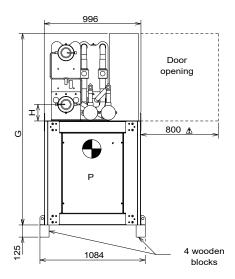


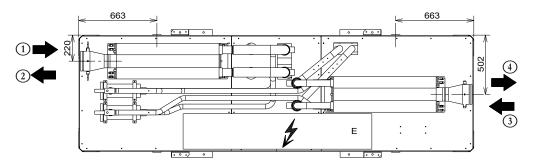
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### **DIMENSIONS**

### ■ 1800V to 2400V models







- E Electrical connection on the side
- P Noise insulation panels option

			ī	Dimensio	ons (mm	)	Chilled water		Hot water		Weight (kg)									
Models	A	В	B1	С	D	G	н	J	Input 1	Outlet 2	Input 1	Outlet 2	empty	in operation						
1800V		159	63											2284	2472					
2100V	3350	3350	3350	3350	3350	3350	3350	15	15	1240	532	1970	170	1135	VICTAULIC DN 150		VICTAULIC DN 150		2376	2588
2400V		15	15										2418	2637						